

**International Executive Conference on
Expanding the Market for Concentrating Solar Power (CSP) -
Moving Opportunities into Projects**

19 - 20 June 2002
Berlin, Germany

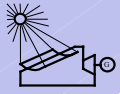
The Status and Prospects of CSP Technologies

Georg Brakmann

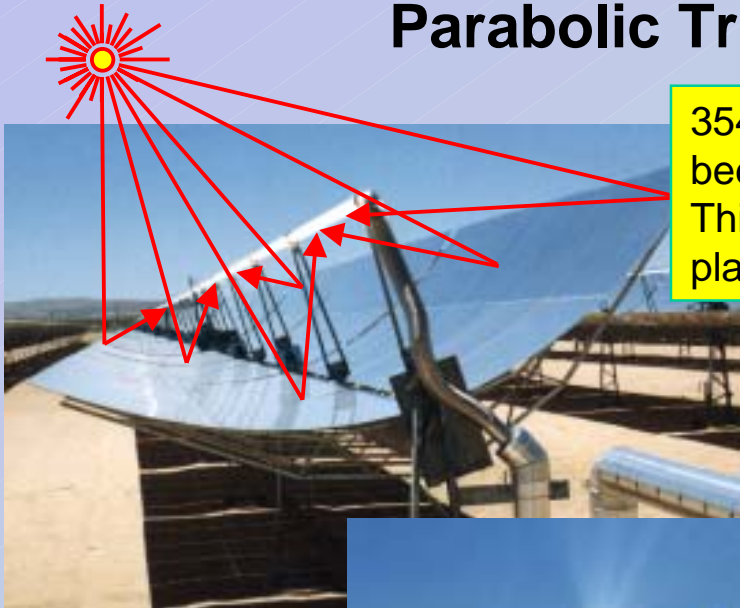
Managing Director of Fichtner Solar GmbH and President of ESTIA

David Kearney

President of Kearney and Associates



Parabolic Troughs, Towers, Dish / Stirling



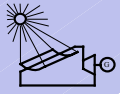
354 MWe of the **Parabolic Trough Technology** have successfully been operated in California for about fifteen years. This technology is proven and suitable for grid connected power plants of 30 to 200 MWe unit size.

The **Tower Technology** uses higher concentrations. Thereby higher temperatures and higher conversion efficiencies can be obtained. In the medium term this technology can be applied for grid connected power plants of 30 to 200 MWe unit size.



The **Dish / Stirling Technology** is suitable for smaller grid independent applications of 10 kW to 1 MW. The generation cost is much less than the one of photovoltaic installations.





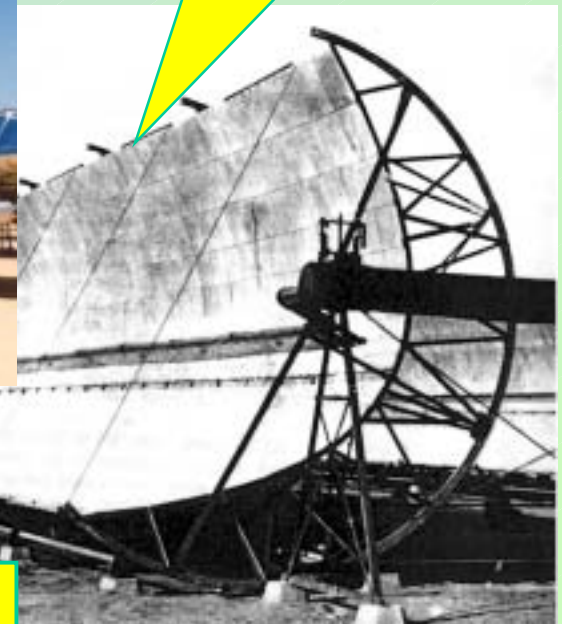
Development of Parabolic Trough Collector



2002: Eurotrough

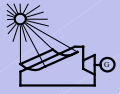


1990: Luz LS3

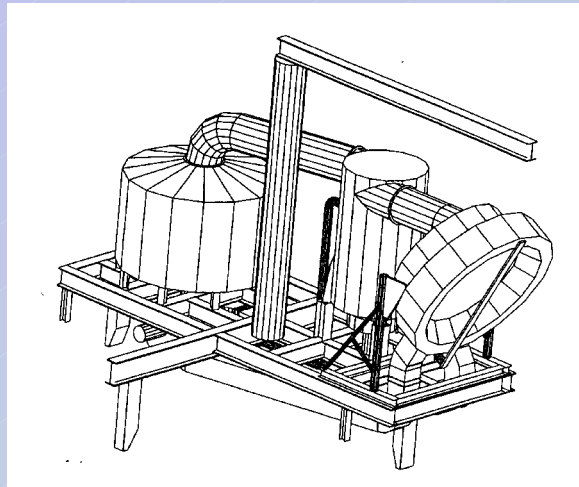


1912: Shuman

- Improved performance and reduced cost due to:**
- **Lighter weight and higher stiffness of structure**
 - **Better values of reflectivity, absorptivity and emissivity**



Tower Technology (Receivers and Heliostats)



Volumetric Air Receiver



Tube Receiver



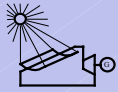
**100 m² Heliostat
(DLR - PSA)**



**150 m² Heliostat
(Advanced Thermal Systems)**



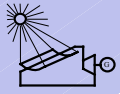
**150 m² Heliostat
(Steinmüller)**



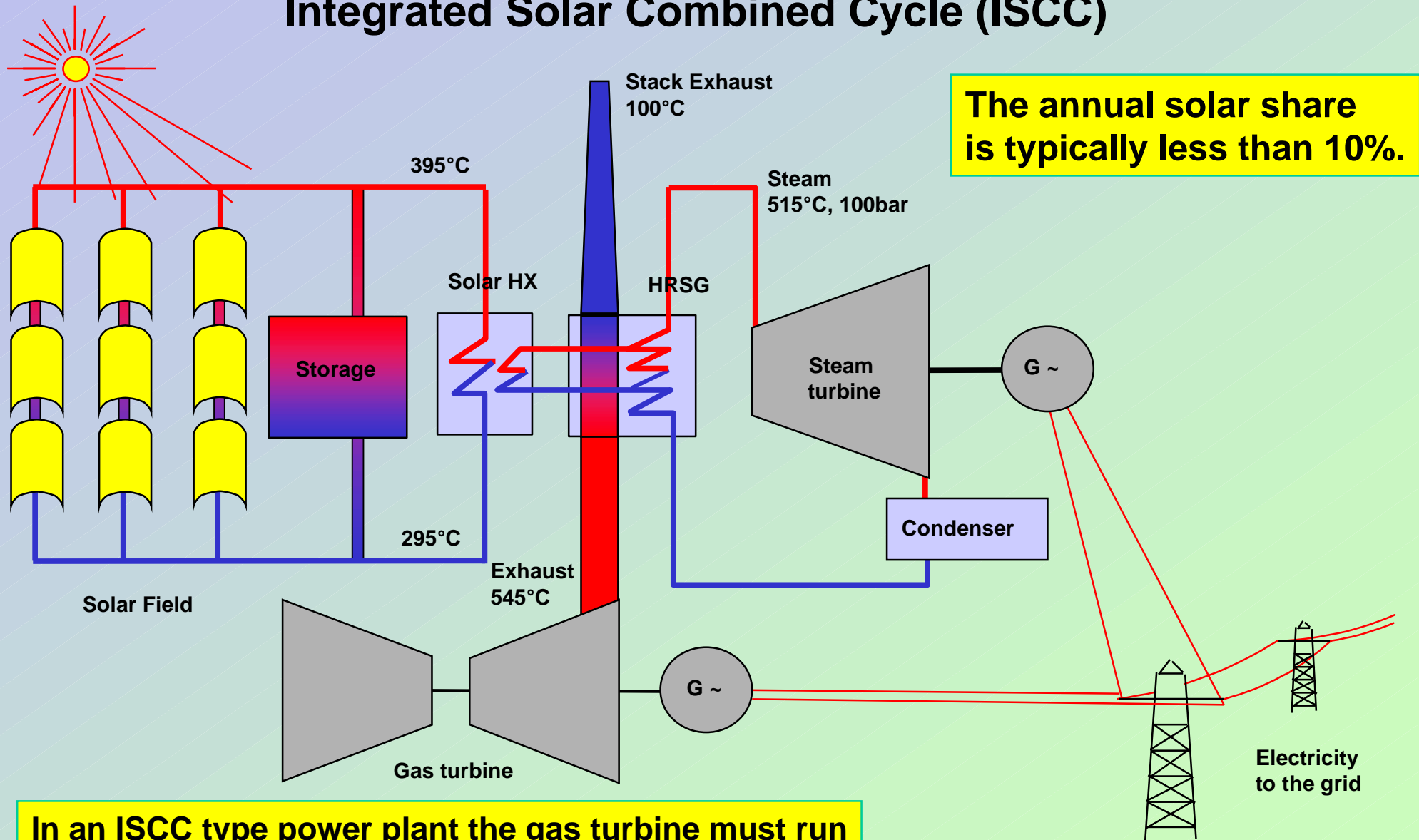
Solar Tower Facilities

| Facility, location and state of development ¹⁾ | First Year of Operation | Net Output [MW _e] | Heat Transfer Fluid (HTF) | Thermal Energy Storage HTF |
|---|-------------------------|-------------------------------|--------------------------------|----------------------------|
| Eurelios, Adrano, Italy (d) | 1981 | 1.0 | water/ steam | eutectic salt storage |
| Themis, Targassonne, France (d) | 1982 | 2.3 | salt | salt storage |
| Sunshine, Nio, Japan (d) | 1981 | 1.0 | water/ saturated steam | steam storage |
| IEA-SSPS, Almeria, Spain (d) | 1981 | 0.5 | sodium from 1987: air | sodium storage |
| CESA 1, Almería, Spain (d) | 1983 | 1.0 | water/ steam from 1989: air | salt storage |
| Solar I, Barstow, USA (p) | 1982 | 10.0 | water/ steam | oil storage |
| Crimea, USSR (d) | 1988 | 5.0 | water/ steam | |
| Solar II, Barstow, USA (p) | 1995 | 10.0 | salt | salt storage |
| TSA, Almeria, Spain (d) | 1995 | 2,5 MW _t | air, water/ steam | salt storage |
| GAST-20 study, Germany plus Spain (c) | | | air | |
| PHOEBUS, Jordan (c) | | | air, water/steam | salt storage |
| COLON SOLAR, Spain (c) | | 10 | water/steam | no storage |
| PS10, Spain (c) | | 10 | air, water/steam | ceramic storage |
| SOLAR TRES, Spain (c) | | 15 | molten salt, water/steam | salt storage |

(e) = experimental; (d) = demonstration; (p) = pilot; (c) = concept

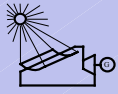


Integrated Solar Combined Cycle (ISCC)

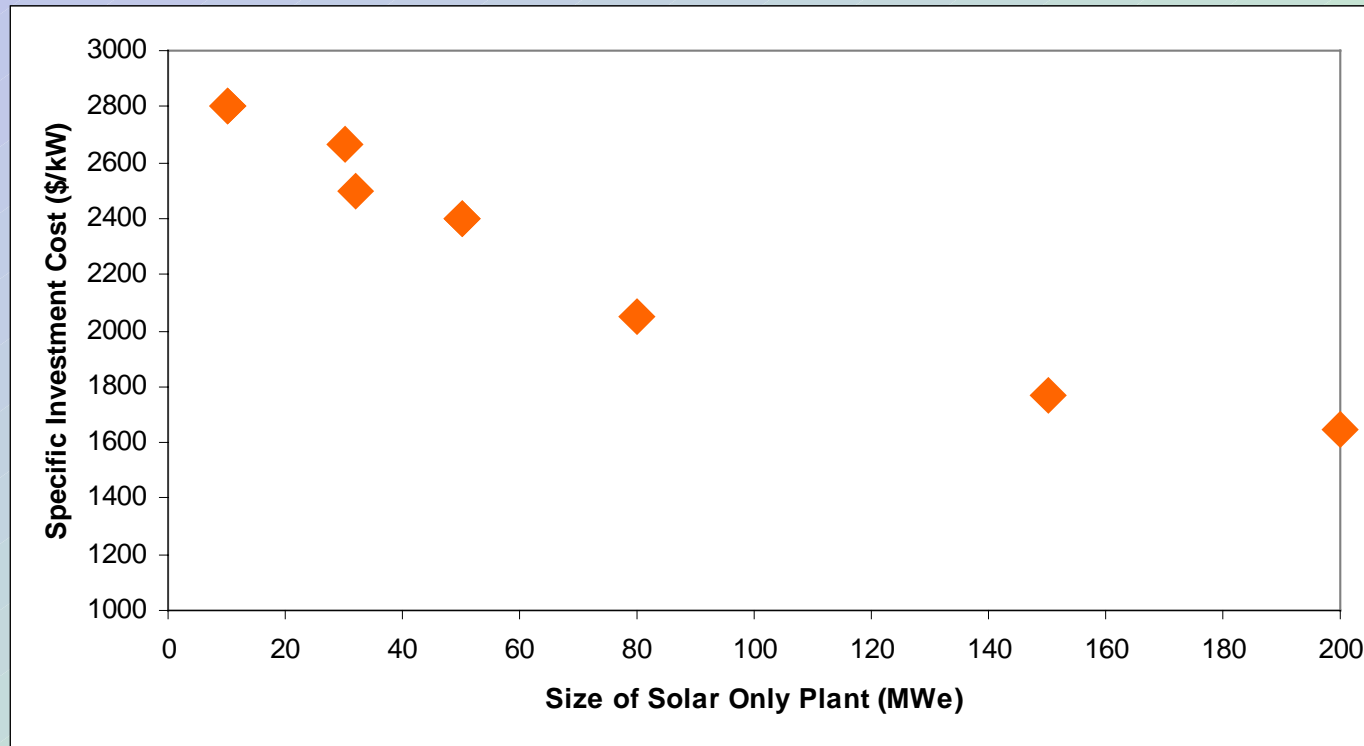


The annual solar share is typically less than 10%.

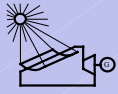
In an ISCC type power plant the gas turbine must run in order to use the solar heat.



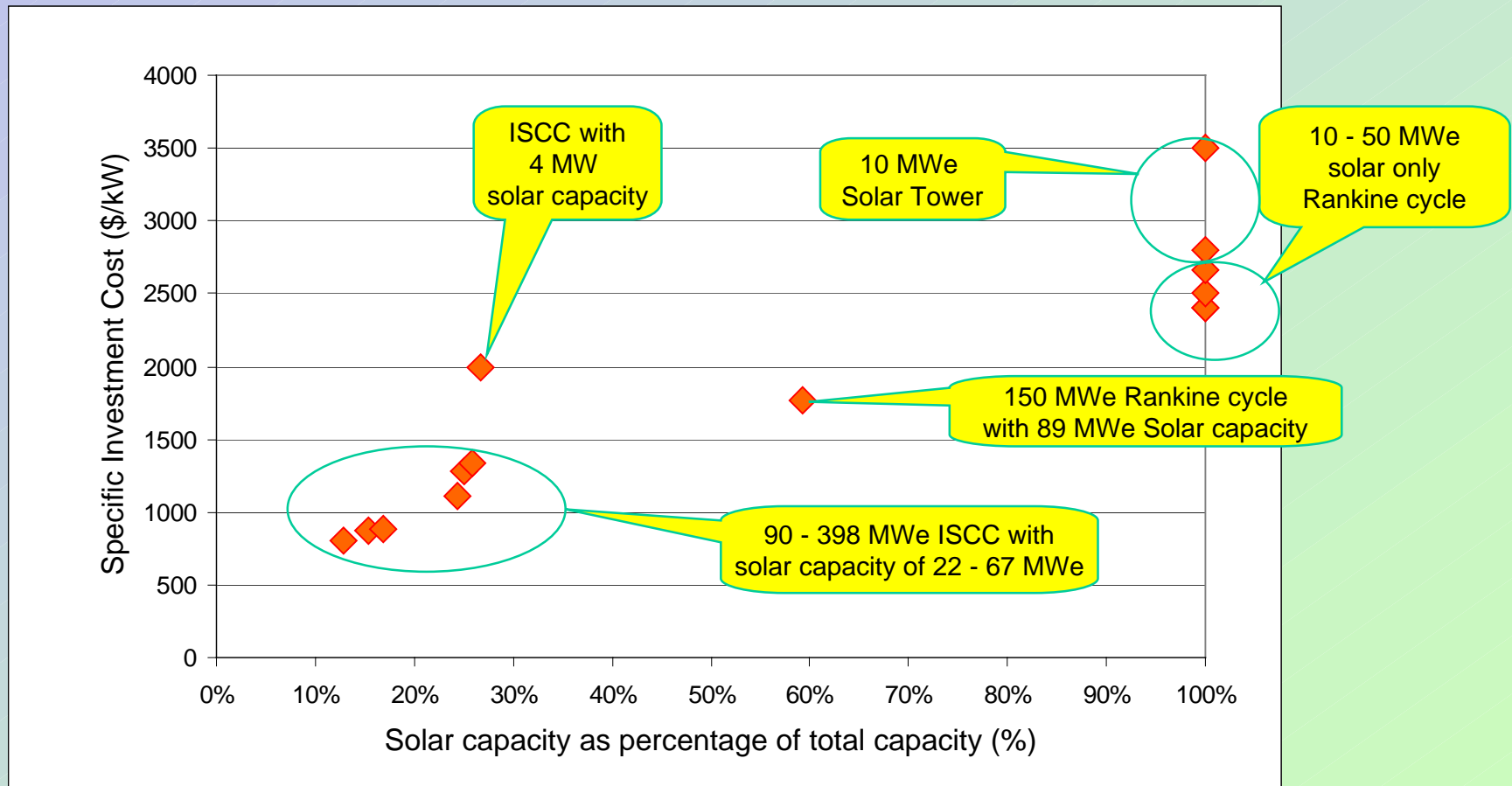
Typical specific investment cost of parabolic trough solar only plants (2001)



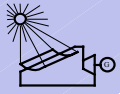
The specific investment cost of solar thermal power plants decrease with size and vary depending on local conditions and requirements, sourcing of components and careful design.



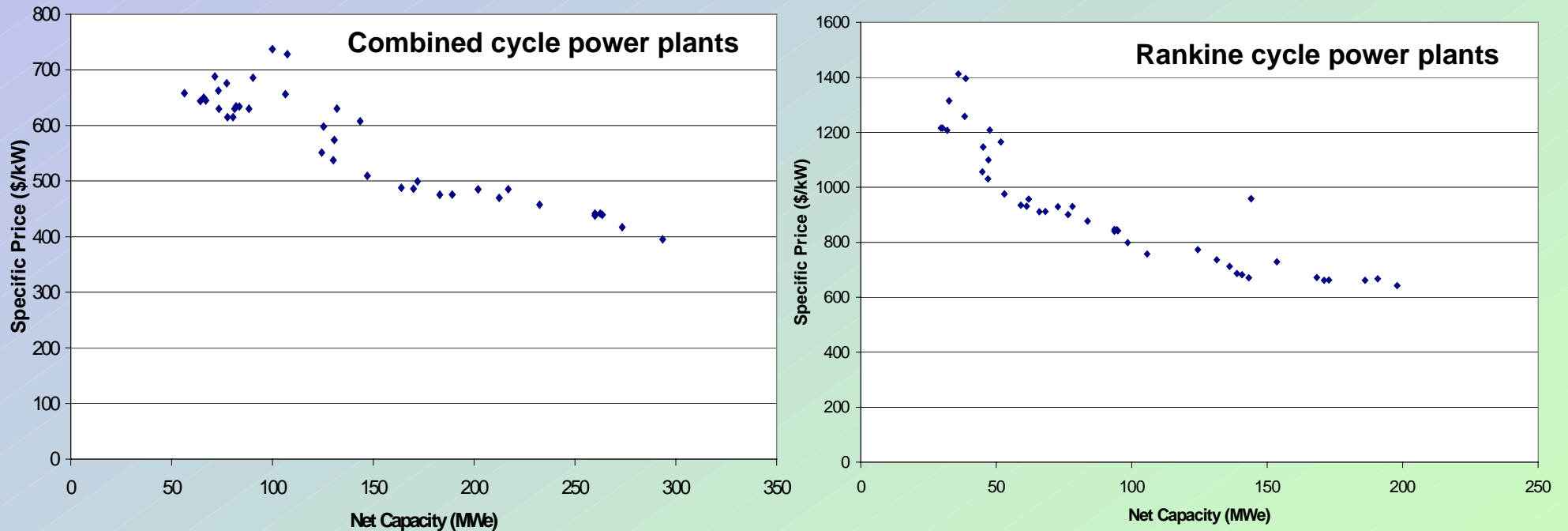
Specific investment cost of solar thermal power plants (2001)



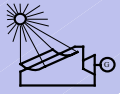
The specific investment cost of solar thermal power plants decrease with size and increase with solar share. It varies depending on local conditions and requirements, sourcing of components and careful design.



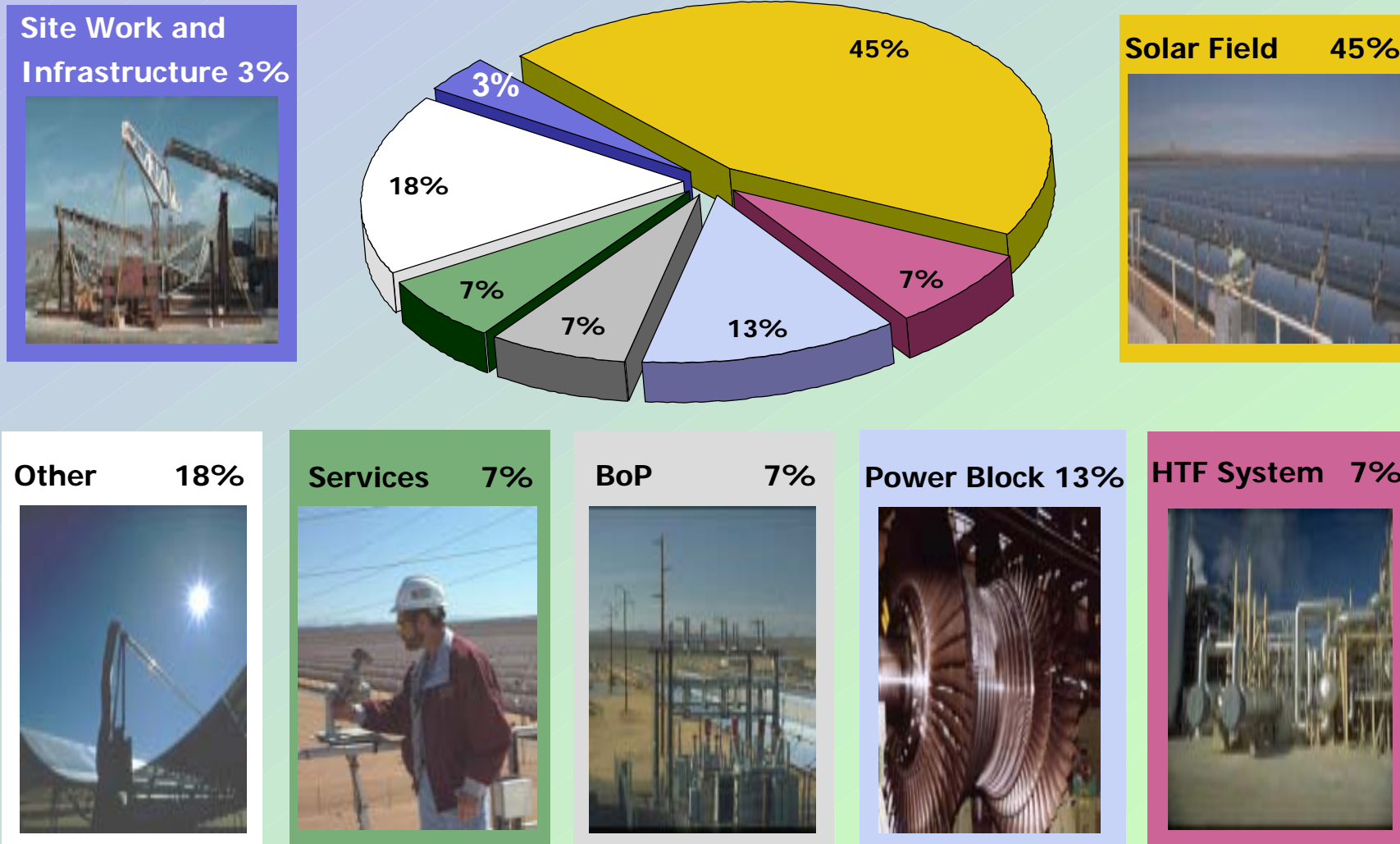
Typical specific investment cost of fossil power plants (2001)

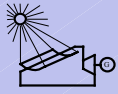


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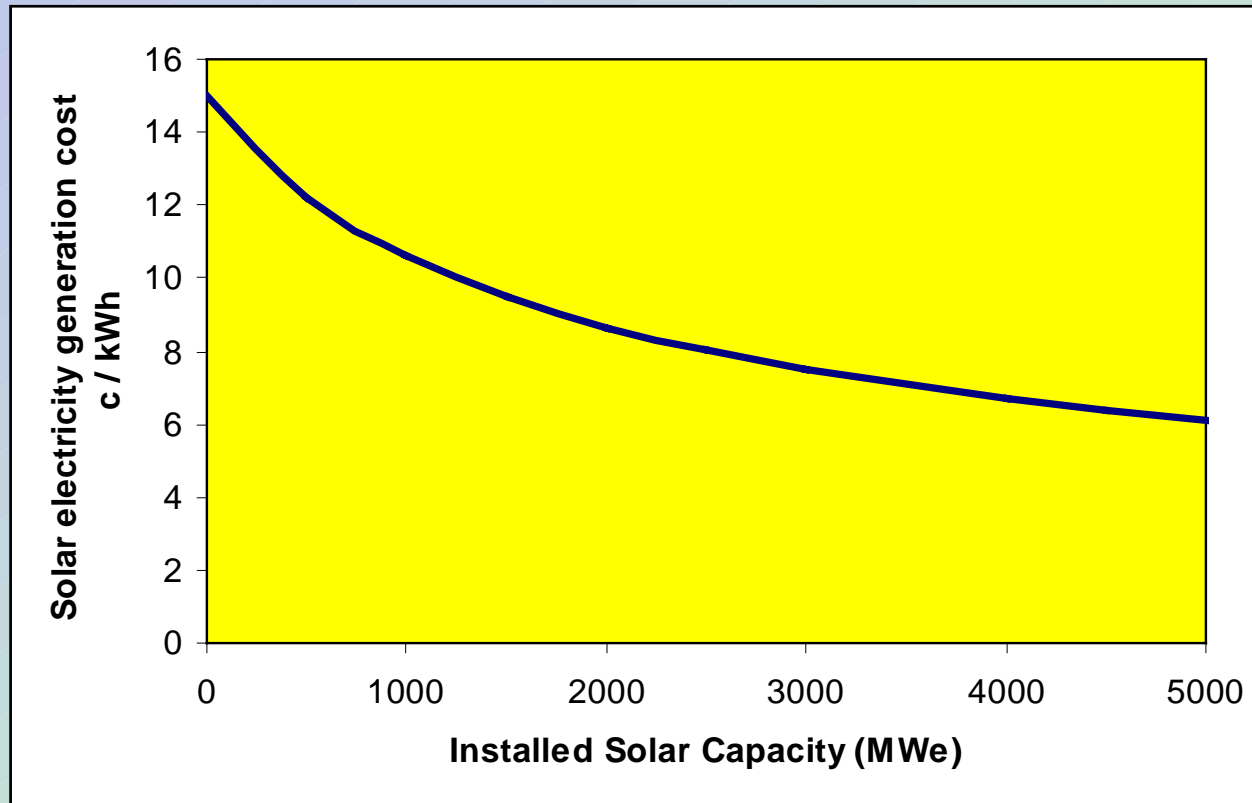


Typical Breakup of Investment Cost of Solar Rankine Cycle Plants

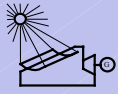




Volume will decrease generation cost



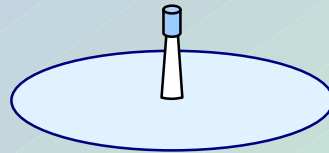
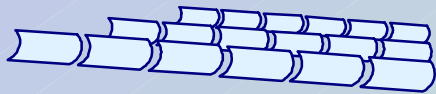
The CSP industry anticipates reducing solar power generation costs in the midterm (2010) by about 20 %, assuming an order volume of more than 100 MWe of solar capacity per year. In the longer term the CSP industry has set a goal of solar generation cost of 6 c/kWh after reaching approximately 5000 MWe of installed solar capacity.



Commercial Applications and Features

Dispatchable Power

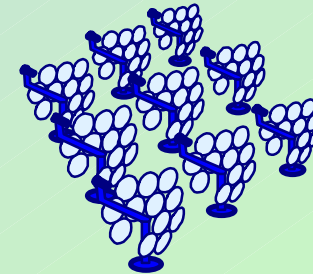
- utility peak and intermediate
- high-value, green markets



10's to 100's of MW's

Distributed Power

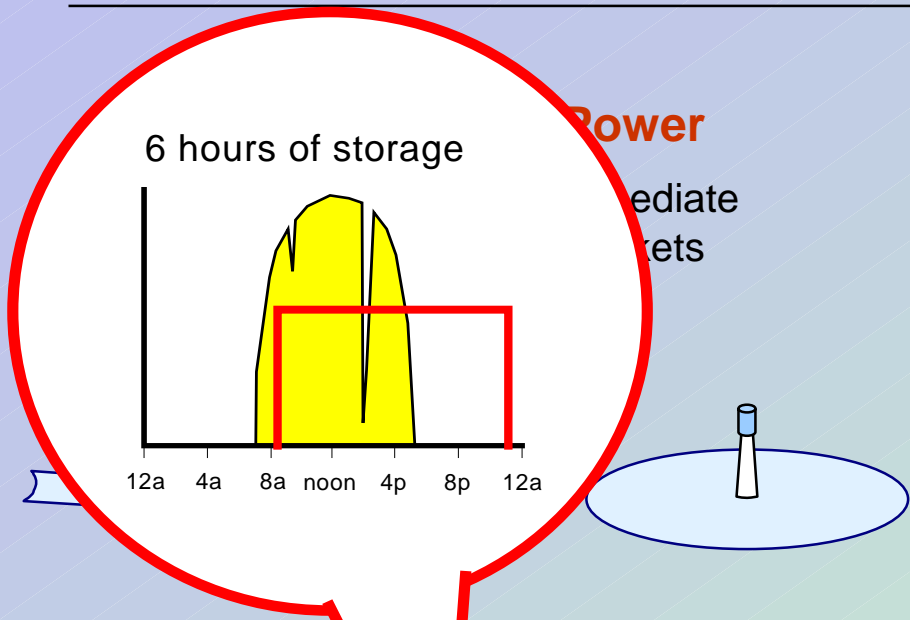
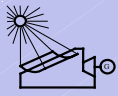
- distributed, on-grid (e.g., line support)
- stand-alone, off-grid (e.g., water pumping, village electrification)



kW's to MW's

Manufacturing:

- **Relatively conventional technology** (glass, steel, gears, heat engines, etc.) allows rapid manufacturing scale-up, low risk, conventional maintenance



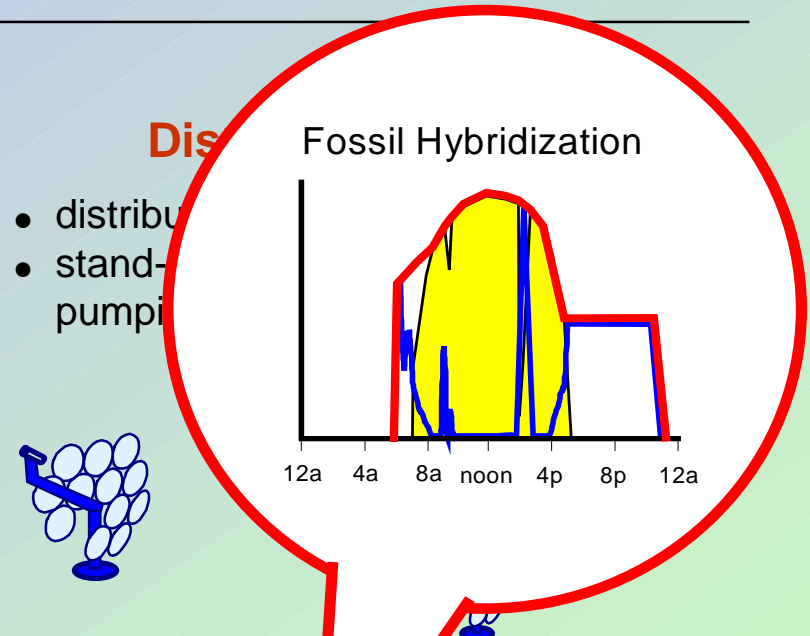
10's to 10's of MW's

Dispatchability:

- **thermal storage** for peaking, load following, or extended operation
- **hybrid** gas combined cycle
- coal, fuel oil, or gas steam cycle

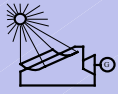
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kW's to MW's

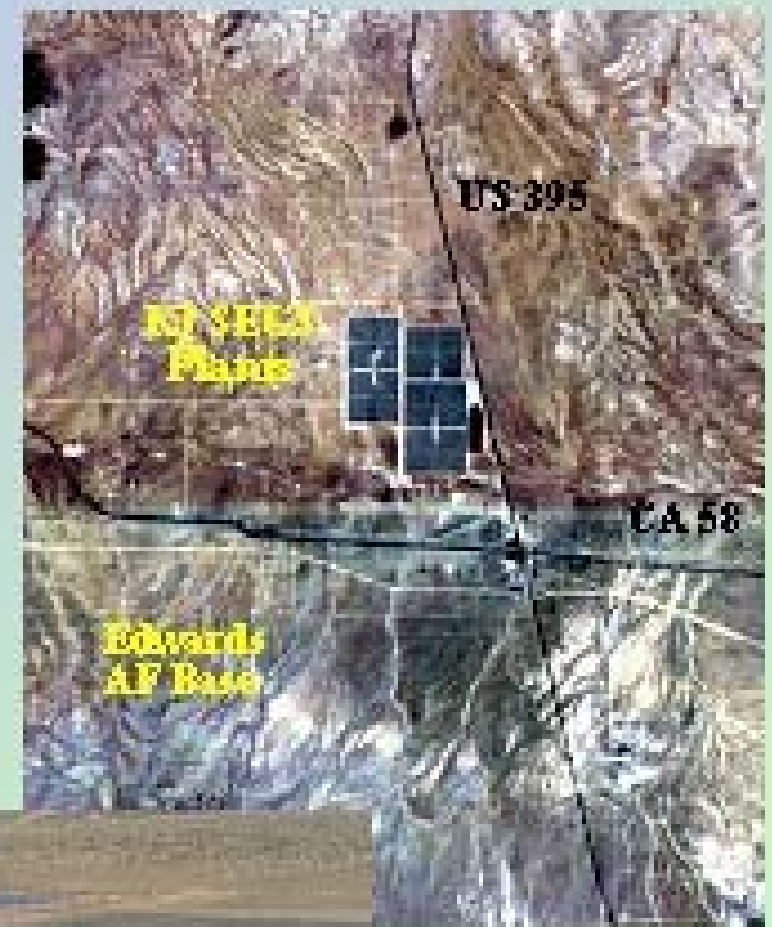
- **hybridization** with gas or liquid fuels for extended Stirling or Brayton engine operation



Operating SEGS Plants – 354 MWe in Mojave Desert, California, USA

| SEGS Plant | 1st Year of Operation | Net Output (MWe) | Solar Field Outlet Temp. (°C/°F) | Solar Field Area (m ²) | Solar Turbine Eff. (%) | Fossil Turbine Eff. (%) | Annual Output (MWh) |
|------------|-----------------------|------------------|----------------------------------|------------------------------------|------------------------|-------------------------|---------------------|
| I | 1985 | 13.8 | 307/585 | 82,960 | 31.5 | - | 30,100 |
| II | 1986 | 30 | 316/601 | 190,338 | 29.4 | 37.3 | 80,500 |
| III & IV | 1987 | 30 | 349/660 | 230,300 | 30.6 | 37.4 | 92,780 |
| V | 1988 | 30 | 349/660 | 250,500 | 30.6 | 37.4 | 91,820 |
| VI | 1989 | 30 | 390/734 | 188,000 | 37.5 | 39.5 | 90,850 |
| VII | 1989 | 30 | 390/734 | 194,280 | 37.5 | 39.5 | 92,646 |
| VIII | 1990 | 80 | 390/734 | 464,340 | 37.6 | 37.6 | 252,750 |
| IX | 1991 | 80 | 390/734 | 483,960 | 37.6 | 37.6 | 256,125 |

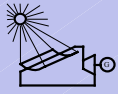
Kramer Junction, Calif. Five 30-MWe Trough Plants



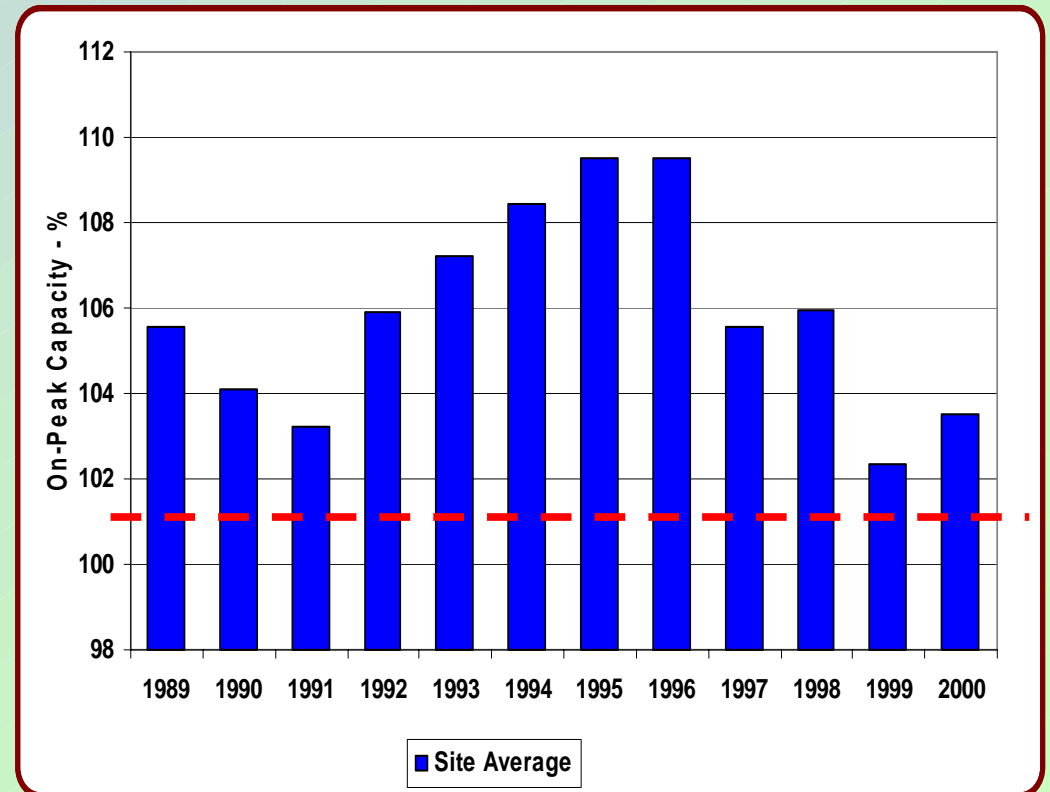
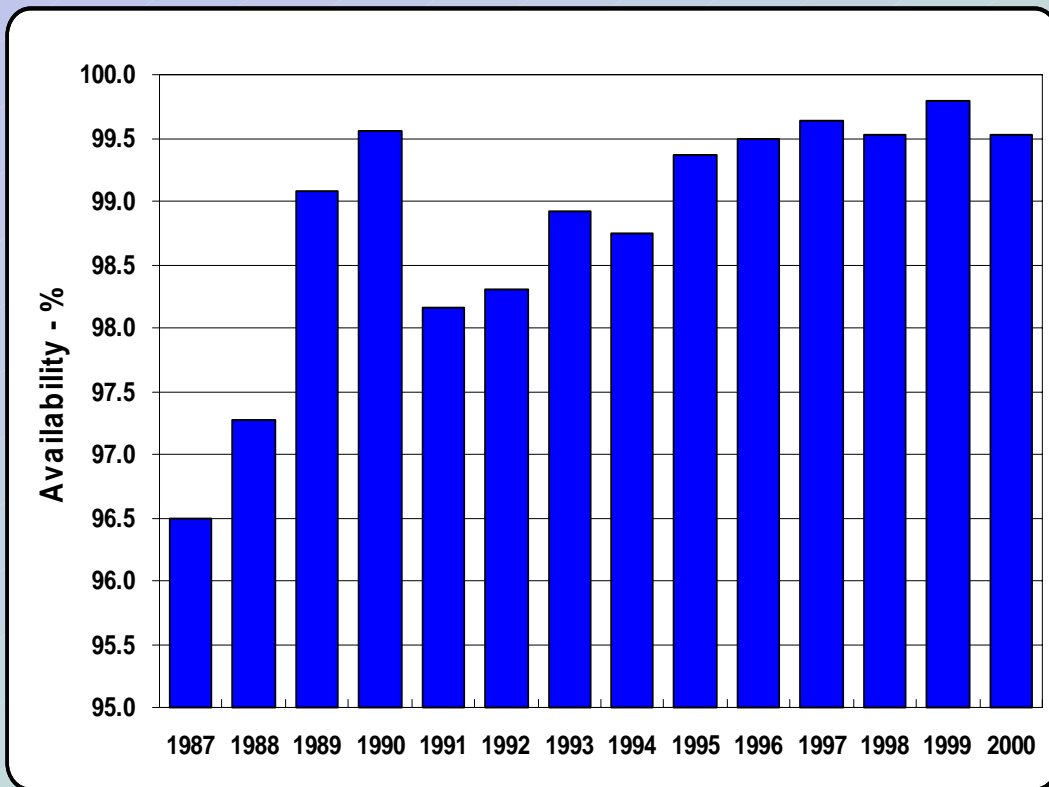
- **Reliable and high performing parabolic trough plants in the Mojave Desert**
- **150 MW at this site ... a unique view of large scale renewable energy**
- **14+ years operating experience**

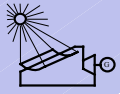


Views of a
Trough Solar Field



Kramer Junction SEGS Collector Availability & Peak Capacity

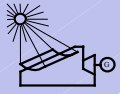




Trough Solar System O&M

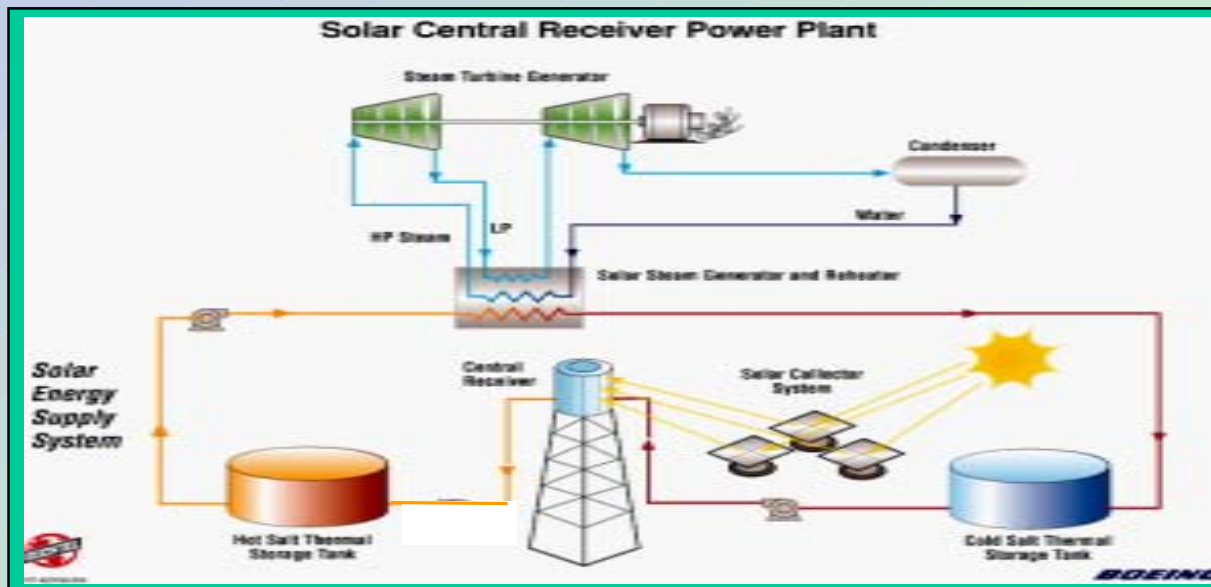


- Collector maintenance for large modular solar field
- Periodic mirror washing
- Control system integrated into plant DCS -- requires limited operator action and monitoring
- Fluid system routine except for freeze protection
- Additional cost of solar field O&M about <math><0.5-1\text{cent/kWh}</math>
- O&M methods continuously improving



Solar Power Tower Plant – 10 MWe + Retrofit

- Solar Energy Collection and Storage System
 - * Uses molten salt system for capturing and storing thermal energy
- Steam Turbine Power Generation System
 - * Conventional off-the-shelf system



Molten Salt Pump



Steam Turbine



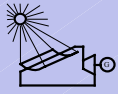
Storage Tanks



Power Tower



Heliostat



10 MW Solar Power Tower Background and Experience

Solar One*

- 1982-1988
- Barstow, CA
- 10MWe
- Experimental
- 1st U.S. power tower
- Water / Steam
- No Storage
- 25% capacity factor
- Gov't incentives
 - * DOE program
- Proved towers are effective, reliable and practical for utility scale power
- Limitation: no thermal storage caused power interruptions

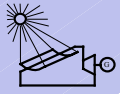
Solar Two*

- 1994-1999
- Barstow, CA
- 10MWe
- Experimental
- Retrofit of Solar One
- Molten Salt / Steam
- Thermal Storage
- 35% capacity factor
- Gov't incentives
 - * DOE / Consortium
- Mitigated technical risks
- Proved thermal storage operation and value to economics of solar plant
- Stimulated commercial interest - Spain

Solar Tres (planned)

- 2001 - Present
- Southern Spain
- 15MWe turbine
- Commercial - Ready
- Improved design
- Molten Salt / Steam
- Thermal Storage
- 65% capacity factor
- Gov't incentives
 - * Grants, loans and electricity premium
- Precursor to 50MWe and larger plants
- Operational in 2004

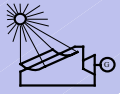
* Source: Sandia National Laboratories, "An Evaluation of Molten-Salt Power Towers Including Results of the Solar Two Project", Nov 2001



Modular Technology – 1 MWe, Las Vegas, Nevada, USA

- 1 MWe installation underway and planned for completion in 2004
- Highest efficiency solar technology demonstrated (30% solar-electric)
- Modular 25 kWe units
- Can burn fossil fuel for night time operation
- Applications: grid-connected; remote village electrification, water pumping, remote grid
- Developmental stage - proven reliability a key goal





Trough Plant Experience Curve Projection

(Based on next plant = 100 MWe with Thermal Storage)

